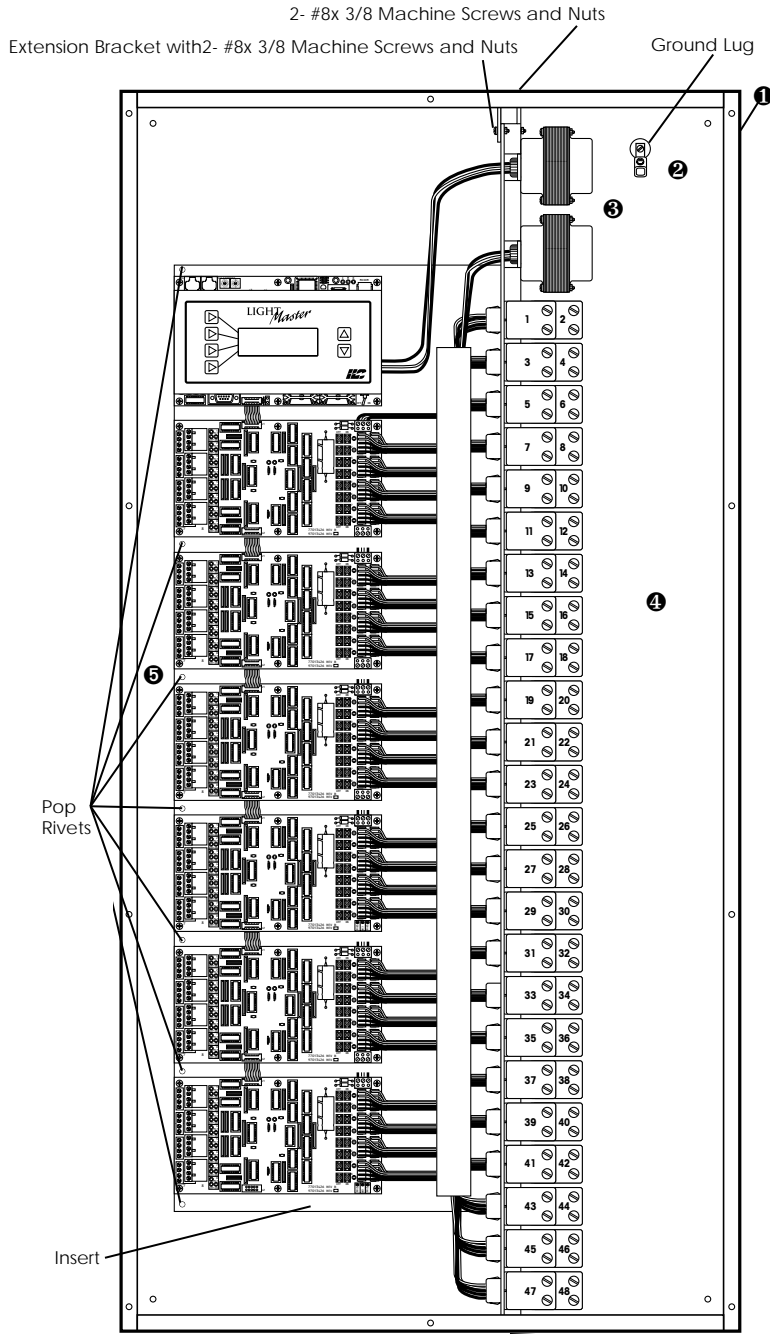


Mounting LightMaster Insert in Preinstalled Enclosure



Materials List

1. Insert with Extension Brackets
2. 6- ea. #8x $\frac{3}{8}$ machine screws
3. 6- ea. #8 nuts
4. 8- ea. 1/8 pop rivets
5. 1- ea. #10x $\frac{3}{8}$ self-tapping screw
6. 1- ea. Ground Lug
7. 7- ea. assorted labels

Instructions for Mounting LightMaster Insert Into Preinstalled Enclosure

1. Unpack insert from shipping box.
2. Remove door from pre-mounted enclosure if installed.
3. Loosen the 2- #8x $\frac{3}{8}$ screws that hold the divider extension bracket.
4. Place the insert into the enclosure and install the 4- #8x $\frac{3}{8}$ screws and nuts but do not tighten.
5. Ensure proper clearance between the enclosure and mounting surface where the pop rivets are to be installed and drill a space in the mounting surface to accommodate the pop rivet stub if necessary.
6. Install the pop rivets through the holes provided on the insert and into the back of the enclosure, then fasten the rivets. The holes are located on the left side of the insert.
7. Tighten all of the mounting screws including the divider extension bracket screws.
8. Install Ground Lug with the #10x $\frac{3}{8}$ self-tapping screw provided.

Label Placement

- ❶ Caution - Risk of Electric Shock label. Place on outside of the back box near the upper left side where indicated.
- ❷ Torque Screws to 75 lbs/in and label. Place below the ground lug in the upper right corner inside of the enclosure where indicated.
- ❸ Control Transformer Termination label. Place next to the transformers where indicated.
- ❹ Relay Designation/Specification label and both Wire Specification labels. Place in back of enclosure where indicated.
- ❺ Input Description label. Place on the left side of the enclosure where indicated.